

Meets MIL-S-38249 Type I

PRODUCT DESCRIPTION

CS 1900 is a compound for sealing firewall structures. It is elastomeric at operating temperatures from -65 deg F to 400 deg F and able to withstand flash temperatures of 2000 deg F.

SURFACE PREPARATION

To obtain good adhesion, the surfaces must be free of all traces of contamination. For detailed discussion of proper surface preparation, consult the SAE Aerospace Information Report AIR 4069. This document is available through SAE, 400 Commonwealth Avenue, Warrendale, PA 15096-0001.

MIXING INSTRUCTIONS

To 100 parts by weight of Part A add 2.5 parts by weight of Part B. Mix well to a uniform consistency. For material provided in two component injection kits follow the instructions printed on the packaging

APPLICATION

Pressure gun or spatula applies CS-1900. Thin CS-1900 after mixing with ketone solvents for brush application

SAFETY

CS-1900 sealant is a safe material to use when following recommended precautions.. Refer to the applicable Material Safety Data Sheet prior to using this product.

AVAILABILITY

CS-1900 Class B is supplied in two-part Injection kits, metal can kits (1/2 pint to 1 gallon) and Pre-mixed and frozen cartridges. For availability of other packaging contact Flamemaster.

Color: Part A	Black
Part B	Clear Amber Liquid
Base viscosity	10,000 - 12,000 poise
Consistency:	Workable Paste
Work life	Tack free
2 hrs.	< 4 hrs.
Slump (flow)	< 0.30
Mixing ratio (weight)	100:2.5
Shelf Life	6 months

Performance Properties

Specific gravity	1.33
Nonvolatile content	68%
Ultimate shore hardness	80 A
Peel strength dry 100% cohesive, conditioned 14 days at 77F and 50% RH	
Aluminum QQ-A-250/4	12
Stainless MIL-S-5059	14
Peel strength dry 100% cohesive, conditioned 3 days at 400F	
Aluminum QQ-A-250/4	15
Stainless MIL-S-5059	15
Corrosion resistance 20 day immersion 3% SW 140F	Pass
Thermal rupture prior to and after 2000F flame exposure	Pass
Fluid resistance	Pass
Flame resistance 2000F 15 minutes no burn through self extinguish	Pass
Low Temperature flexibility -65F	Pass

Application and performance properties are typical all tests conducted under controlled conditions. Reference: MIL-S-38249 Type I and AS5127 – AS5127/1 for requirements and procedures.

All recommendations, statements, and technical data contained herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said test are not guaranteed and are not to be construed as a warranty, either expressed or implied. User shall rely on his own information and tests to determine suitability of the product for the intended use and user assumes all rand liability resulting from his use of the product. Sellers and manufacturers sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. Warranty returns accepted only in their original unopened containers no warranty claims accepted for goods repackaged or altered. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss, or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding upon the manufacturer or seller. Flamemaster does not warranty the performance of fuel tank sealants and coatings subjected to fluids or fuel other than those specified by the applicable specification. It is the responsibility of the user to determine the suitability for use utilizing the information contained in the applicable specification.